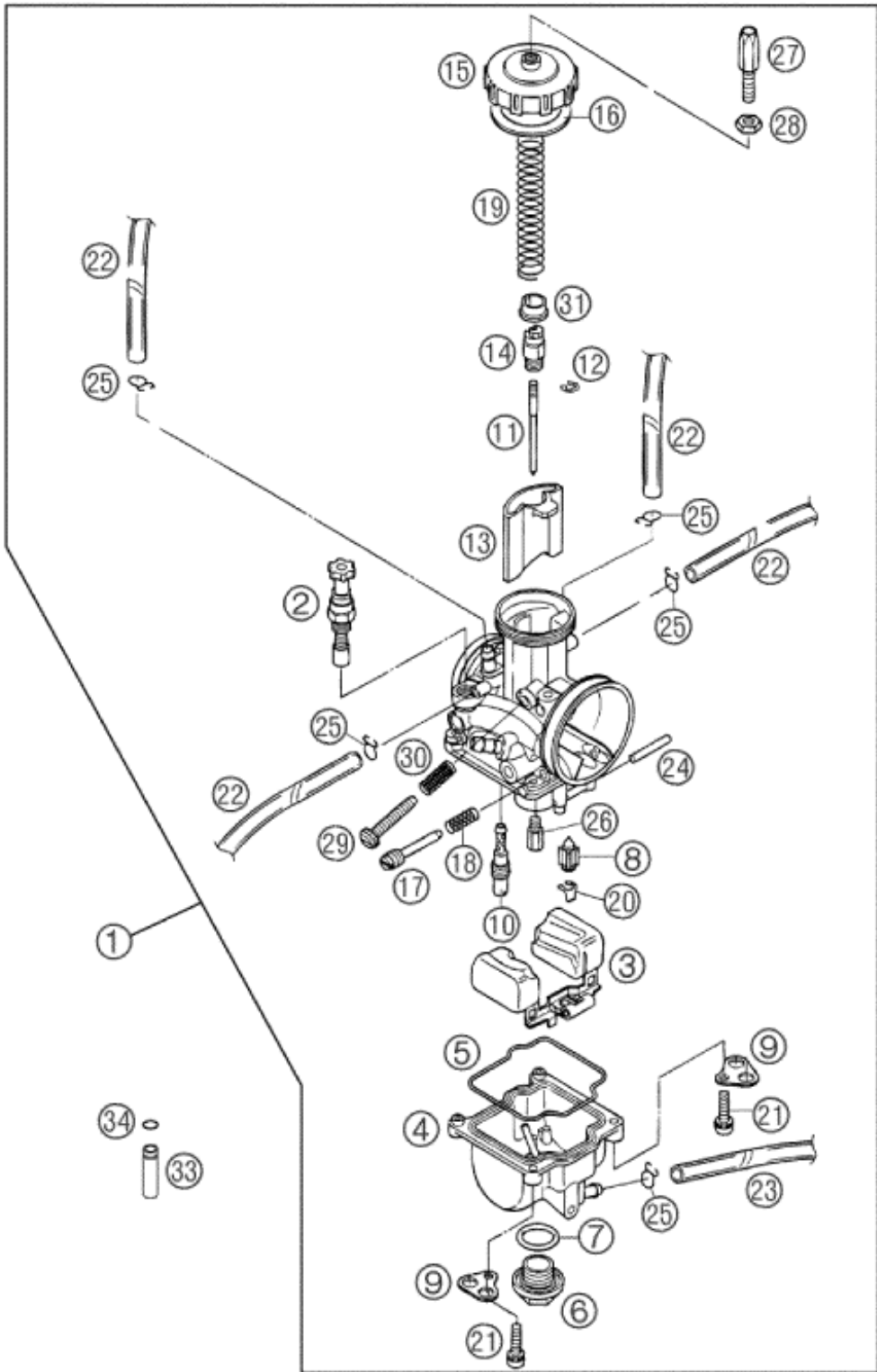




**ACHTUNG !!!**  
 Vor dem Einbau des Vergasers, Bedüsung kontrollieren.  
**CAUTION !!!**  
 Before mounting the carburetor, check the jetting.



| Pos | Part Number | Description                    | Additional Text | Quantity |
|-----|-------------|--------------------------------|-----------------|----------|
| 1   | 54631701144 | CARBURET. KEIHIN PWK 38AG 2002 |                 | 1.00     |
| 2   | 54631245000 | STARTER PISTON CPL.            |                 | 1.00     |
| 3   | 54631209000 | FLOAT R-39 16GRAM              |                 | 1.00     |

|     |             |                             |                  |      |
|-----|-------------|-----------------------------|------------------|------|
| 4   | 54631211000 | FLOAT CHAMBER               |                  | 1.00 |
| 5   | 54531610000 | GASKET FLOAT CHAMBER        |                  | 1.00 |
| 6   | 54531699000 | PLUG M 18X1                 |                  | 1.00 |
| 7   | 0770180230  | O-RING 18,00X2,30 NBR 70    |                  | 1.00 |
| 8   | 54631220000 | FLOAT NEEDLE                |                  | 1.00 |
| 9   | 54531612100 | RETAINING PLATE FOR BLEEDER |                  | 2.00 |
| 10  | 54531607038 | IDLE JET 38 KEIHIN          | 450-650 FE+FS    | 0.00 |
| 10  | 54531607040 | IDLE JET 40 KEIHIN          | 450 SMR          | 0.00 |
| 10  | 54531607035 | IDLE JET 35 KEIHIN          | 125/200 EXC      | 1.00 |
| 10  | 54531607042 | IDLE JET 42 KEIHIN          | 525 SMR          | 0.00 |
| 10  | 54531607045 | IDLE JET 45 KEIHIN          | 200 MXC/EXC-USA  | 1.00 |
| 10  | 54531607048 | IDLE JET 48 KEIHIN          | 125 SX           | 1.00 |
| 10  | 54531607050 | IDLE JET 50 KEIHIN          |                  | 0.00 |
| 10  | 54531607052 | IDLE JET 52 KEIHIN          |                  | 0.00 |
| 10  | 54531607055 | IDLE JET 55 KEIHIN          |                  | 0.00 |
| 10  | 54531607058 | IDLE JET 58 KEIHIN          |                  | 0.00 |
| 10  | 54531607060 | IDLE JET 60 KEIHIN          |                  | 0.00 |
| 10  | 54531607062 | IDLE JET 62 KEIHIN          |                  | 0.00 |
| 10  | 54531607065 | IDLE JET 65 KEIHIN          |                  | 0.00 |
| 10  | 54531607070 | IDLE JET 70 KEIHIN          |                  | 0.00 |
| 10  | 54531607075 | IDLE JET 75 KEIHIN          |                  | 0.00 |
| 10  | 54531607080 | IDLE JET 80 KEIHIN          |                  | 0.00 |
| 11  | 54531636004 | JET NEEDLE NOZ D KEIHIN     |                  | 0.00 |
| 11  | 54531636005 | JET NEEDLE NOZ E KEIHIN     | 200 MXC, EXC USA | 0.00 |
| 11  | 54531636006 | JET NEEDLE NOZ F KEIHIN     | 200 MXC/EXC-USA  | 0.00 |
| 11  | 54531636007 | JET NEEDLE NOZ G KEIHIN     | SX               | 0.00 |
| 11  | 54531636008 | JET NEEDLE NOZ H KEIHIN     | 300 MXC, EXC USA | 1.00 |
| 11  | 54531636009 | JET NEEDLE NOZ I KEIHIN     |                  | 0.00 |
| 11  | 54531634175 | JET NEEDLE R 1475 J KEIHIN  | 200 EXC-EU/AUS   | 1.00 |
| 11* | 54731034000 | JET NEEDLE KEIHIN N3CH 03   | 250 EXC USA      | 1.00 |
| 11* | 54731034100 | JET NEEDLE KEIHIN N3CW 03   |                  | 0.00 |
| 12  | 54531629000 | CLIP FOR JET NEEDLE         |                  | 1.00 |
| 13  | 54631235106 | THROTTLE VALVE 65 KEIHIN    | 125/200 MXC/EXC  | 1.00 |
| 14  | 54631232000 | NIPPLE                      |                  | 1.00 |
| 15  | 54631227000 | CARBURETOR COVER            |                  | 1.00 |
| 16  | 54531628000 | RUBBER SEAL RING 40X46X1    |                  | 1.00 |
| 17  | 54531617000 | ADJUSTMENT SCREW            |                  | 1.00 |
| 18  | 54531615000 | SPRING FOR ADJUSTMENT SCREW |                  | 1.00 |
| 19  | 54631230000 | SLIDING SPRING              |                  | 1.00 |
| 20  | 54531621000 | CLAMP                       |                  | 1.00 |
| 21  | 0016040163  | HH COLLAR SCREW M 4X16 WS=6 |                  | 4.00 |
| 22  | 31007007101 | PVC-HOSE 4X6MM              |                  | 2.00 |
| 23  | 52031137001 | PVC-HOSE 3X5MM              |                  | 0.33 |
| 24  | 54531608000 | STUD 2,5X25                 |                  | 1.00 |
| 25  | 54531696000 | Clamp 6mm                   |                  | 0.00 |
| 26  | 54531623158 | MAIN JET 158 KEIHIN         |                  | 0.00 |
| 26  | 54531623160 | MAIN JET 160 KEIHIN         | MXC, EXC         | 0.00 |
| 26  | 54531623150 | MAIN JET 150 KEIHIN         |                  | 0.00 |
| 26  | 54531623165 | MAIN JET 165 KEIHIN         | SX               | 0.00 |
| 26  | 54531623168 | MAIN JET 168 KEIHIN         | SX               | 0.00 |
| 26  | 54531623170 | MAIN JET 170 KEIHIN         |                  | 0.00 |

|    |             |                              |                                 |      |
|----|-------------|------------------------------|---------------------------------|------|
| 26 | 54531623172 | MAIN JET 172 KEIHIN          |                                 | 0.00 |
| 26 | 54531623175 | MAIN JET 175 KEIHIN          | 250 EXC EU+AUS, 300<br>MXC, EXC | 1.00 |
| 26 | 54531623178 | MAIN JET 178 KEIHIN          | 200 MXC/EXC-USA                 | 0.00 |
| 26 | 54531623180 | MAIN JET 180 KEIHIN          | 200 EXC-EU/AUS                  | 0.00 |
| 26 | 54531623182 | MAIN JET 182 KEIHIN          | 250 EXC USA                     | 1.00 |
| 26 | 54531623185 | MAIN JET 185 KEIHIN          | 125 SX                          | 0.00 |
| 26 | 54531623188 | MAIN JET 188 KEIHIN          | 125/200 SX                      | 0.00 |
| 26 | 54531623190 | MAIN JET 190 KEIHIN          | 200 SX                          | 0.00 |
| 26 | 54531623192 | MAIN JET 192 KEIHIN          |                                 | 0.00 |
| 26 | 54531623195 | MAIN JET 195 KEIHIN          |                                 | 0.00 |
| 27 | 54531625000 | ADJUSTMENT SCREW M 6X0,75    |                                 | 1.00 |
| 28 | 52031126000 | HEXAGON NUT M 6X0,75 DIN0439 |                                 | 1.00 |
| 29 | 54631219100 | ADJUSTMENT SCREW M 5         |                                 | 1.00 |
| 30 | 54631118000 | SPRING                       |                                 | 1.00 |
| 31 | 54631231000 | SPRING CAP                   |                                 | 1.00 |
| 33 | 50331029034 | SLIDE STOP L=34MM            | 250/300 EXC EU, AUS             | 1.00 |
| 34 | 0770060018  | O-RING 6,07X1,78 FPM75       |                                 | 0.00 |

\* = New part