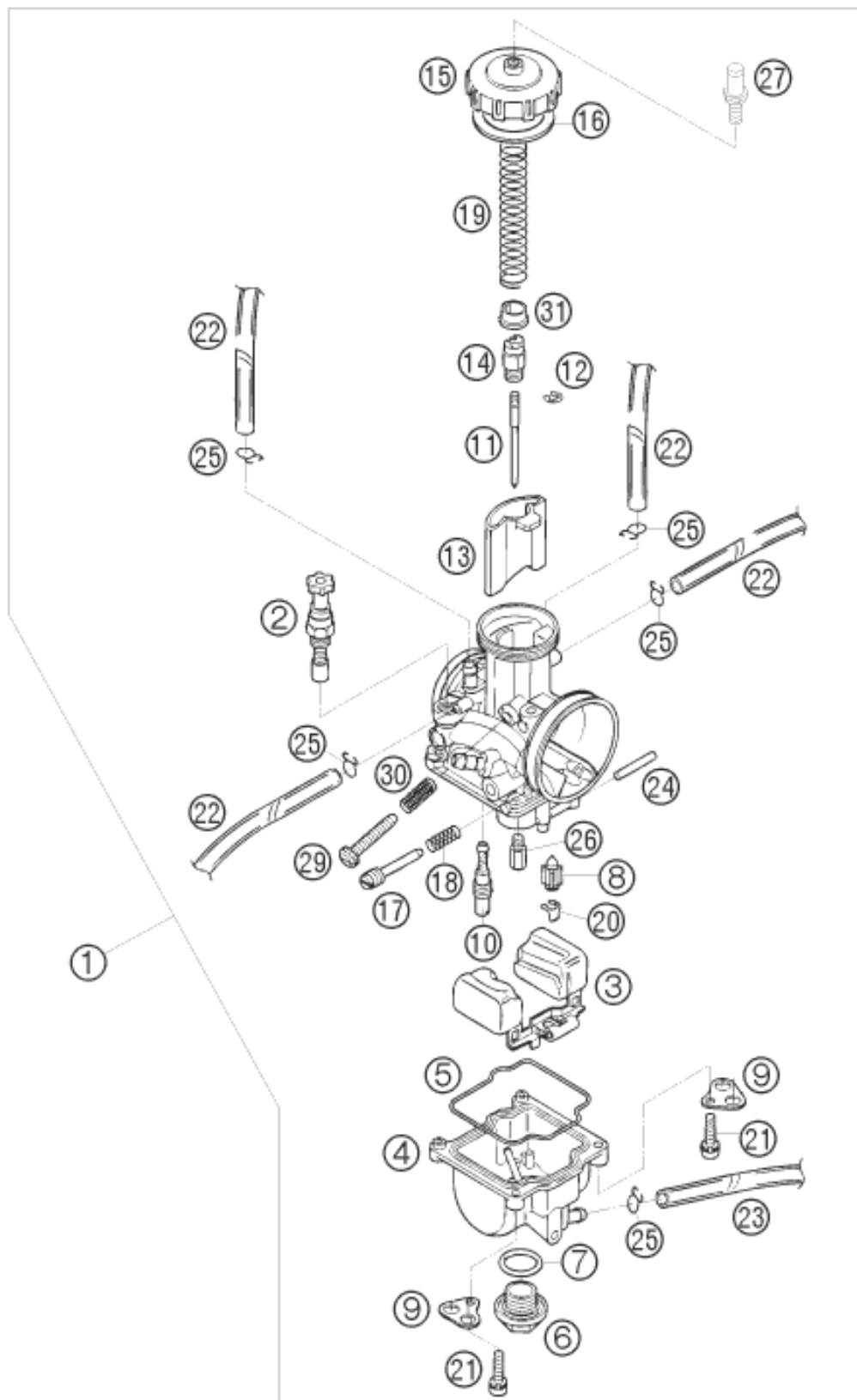


**ACHTUNG !!!**  
Vor dem Einbau des Vergasers,  
Bedüsung kontrollieren.

**CAUTION !!!**  
Before mounting the carburetor,  
check the jetting.



| Pos | Part Number | Description                 | Additional Text | Quantity |
|-----|-------------|-----------------------------|-----------------|----------|
| 1   | 50331101144 | CARBURATOR KEIHIN PWK 39 04 |                 | 1.00     |

|    |             |                               |                              |      |
|----|-------------|-------------------------------|------------------------------|------|
| 2  | 54631245000 | STARTER PISTON CPL.           |                              | 1.00 |
| 3  | 54631209000 | FLOAT R-39 16GRAM             |                              | 1.00 |
| 4  | 54631211000 | FLOAT CHAMBER                 |                              | 1.00 |
| 5  | 54531610000 | GASKET FLOAT CHAMBER          |                              | 1.00 |
| 6  | 54531699000 | PLUG M 18X1                   |                              | 1.00 |
| 7  | 0770180230  | O-RING 18,00X2,30 NBR 70      |                              | 1.00 |
| 8  | 54631220000 | FLOAT NEEDLE                  |                              | 1.00 |
| 9  | 54531612100 | RETAINING PLATE FOR BLEEDER   |                              | 2.00 |
| 10 | 54531607040 | IDLE JET 40 KEIHIN            | 450 SMR                      | 0.00 |
| 10 | 54531607042 | IDLE JET 42 KEIHIN            | 525 SMR                      | 0.00 |
| 10 | 54531607045 | IDLE JET 45 KEIHIN            | 200 MXC/EXC-USA              | 0.00 |
| 10 | 54531607048 | IDLE JET 48 KEIHIN            | 125 SX                       | 0.00 |
| 10 | 54531607050 | IDLE JET 50 KEIHIN            |                              | 0.00 |
| 10 | 54531607052 | IDLE JET 52 KEIHIN            |                              | 0.00 |
| 10 | 54531607055 | IDLE JET 55 KEIHIN            |                              | 0.00 |
| 11 | 54531634367 | JET NEEDLE R 1467 D KEIHIN    |                              | 0.00 |
| 11 | 54531634368 | JET NEEDLE R 1468 D KEIHIN    |                              | 0.00 |
| 11 | 54531634369 | JET NEEDLE R 1469 D KEIHIN    | 125 SX                       | 0.00 |
| 11 | 54531634370 | JET NEEDLE R 1470 D KEIHIN    |                              | 0.00 |
| 11 | 54531634175 | JET NEEDLE R 1475 J KEIHIN    | 200 EXC-EU/AUS               | 0.00 |
| 11 | 54531634171 | JET NEEDLE R 1471 J KEIHIN    |                              | 0.00 |
| 11 | 54531634272 | JET NEEDLE R 1472 N KEIHIN    | 125 EXC                      | 0.00 |
| 12 | 54531629000 | CLIP FOR JET NEEDLE           |                              | 1.00 |
| 13 | 54631235055 | THROTTLE VALVE 55 KEIHIN      | 125 SX                       | 0.00 |
| 14 | 54631232000 | NIPPLE                        |                              | 1.00 |
| 15 | 54631227000 | CARBURETOR COVER              |                              | 1.00 |
| 16 | 54531628000 | RUBBER SEAL RING 40X46X1      |                              | 1.00 |
| 17 | 54531617000 | ADJUSTMENT SCREW              |                              | 1.00 |
| 18 | 54531615000 | SPRING FOR ADJUSTMENT SCREW   |                              | 1.00 |
| 19 | 54831030000 | SLIDING SPRING                |                              | 1.00 |
| 20 | 54531621000 | CLAMP                         |                              | 1.00 |
| 21 | 0016040163  | HH COLLAR SCREW M 4X16 WS=6   |                              | 4.00 |
| 22 | 31007007101 | PVC-HOSE 4X6MM                |                              | 2.00 |
| 23 | 52031137001 | PVC-HOSE 3X5MM                |                              | 0.33 |
| 24 | 54531608000 | STUD 2,5X25                   |                              | 1.00 |
| 25 | 54531696000 | Clamp 6mm                     |                              | 0.00 |
| 26 | 54531623170 | MAIN JET 170 KEIHIN           |                              | 0.00 |
| 26 | 54531623172 | MAIN JET 172 KEIHIN           |                              | 0.00 |
| 26 | 54531623175 | MAIN JET 175 KEIHIN           | 250 EXC EU+AUS, 300 MXC, EXC | 0.00 |
| 26 | 54531623178 | MAIN JET 178 KEIHIN           | 200 MXC/EXC-USA              | 0.00 |
| 26 | 54531623180 | MAIN JET 180 KEIHIN           | 200 EXC-EU/AUS               | 0.00 |
| 26 | 54531623182 | MAIN JET 182 KEIHIN           | 250 EXC USA                  | 0.00 |
| 26 | 54531623185 | MAIN JET 185 KEIHIN           | 125 SX                       | 0.00 |
| 26 | 54531623188 | MAIN JET 188 KEIHIN           | 125/200 SX                   | 0.00 |
| 26 | 54531623190 | MAIN JET 190 KEIHIN           | 200 SX                       | 0.00 |
| 26 | 54531623192 | MAIN JET 192 KEIHIN           |                              | 0.00 |
| 26 | 54531623195 | MAIN JET 195 KEIHIN           |                              | 0.00 |
| 26 | 54531623198 | MAIN JET 198 KEIHIN           |                              | 0.00 |
| 26 | 54531623200 | MAIN JET 200 KEIHIN           |                              | 0.00 |
| 27 | 54831029000 | THROTTLE CALBE HOLDER M6X0,75 |                              | 1.00 |

|    |             |                      |  |      |
|----|-------------|----------------------|--|------|
| 29 | 54631219100 | ADJUSTMENT SCREW M 5 |  | 1.00 |
| 30 | 54631118000 | SPRING               |  | 1.00 |
| 31 | 54631231000 | SPRING CAP           |  | 1.00 |