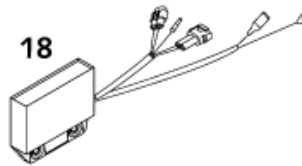


**VERGASER - GRUNDEINSTELLUNG / BASIC CARBURETOR SETTING**

|                               | 540 SXS RACING   |                            |
|-------------------------------|------------------|----------------------------|
| Vergasertyp                   | Keihin CR 39     | Type                       |
| Regulierungsnummer            | 280700           | Carb.-setting number       |
| Hauptdüse                     | 190 (175)        | Main jet                   |
| Düsennadel                    | OBDTM            | Jet needle                 |
| Leerlaufdüse                  | 48               | Idling jet                 |
| Hauptluftdüse                 | 200              | Main air jet               |
| Leerlaufdüse                  | 100              | Idling air jet             |
| Nadelposition                 | 4. von oben (3.) | Needle clip position       |
| Startdüse                     | 85               | Starting jet               |
| Gemischregulierschraube offen | 2 (1)            | Mixture control screw open |
| Schieber                      | 15               | Throttle valve             |
| Drosselung                    | -                | Performance restrictor     |
| Anschlag Pumpenmembran        | 055              | Stop pump membrane         |



| Pos | Part Number   | Description                    | Additional Text | Quantity |
|-----|---------------|--------------------------------|-----------------|----------|
| 1   | SXS00540001   | CYLINDER 540 D=97MM L=84MM     |                 | 1.00     |
| 2*  | 59030136000   | CYLINDER HEAD GASKET D=97MM 01 |                 | 1.00     |
| 3   | SXS00540013   | % CYLINDER BASE GASKET         |                 | 1.00     |
| 4   | 59036003050   | GASKET TIMING CHAIN TENSIONER  |                 | 1.00     |
| 5   | SXS00540015   | CLUTCH COVER GASKET            |                 | 1.00     |
| 6   | SXS00540016   | IGNITION COVER GASKET          |                 | 1.00     |
| 8   | SXS00540002 I | PISTON I CPL.D=97 KH=23,5MM    |                 | 1.00     |
| 11  | SXS00540003   | OIL SCRAPER RING 97/89,5X3     |                 | 1.00     |
| 12  | SXS00540004   | RECTANGULAR RING 97/89,3X1,25  |                 | 1.00     |
| 14  | SXS00540042   | INNERCLUTCH HUB W.OILBEARING   |                 | 1.00     |
| 15  | SXS00540041   | STEEL DISC 1,4MM               |                 | 3.00     |
| 16* | 59032055100   | PRESSURE BOLT 02               |                 | 1.00     |
| 18* | SXS00540065   | DIGITALBOX 540 SXS CU7462      |                 | 1.00     |

\* = New part