



| Pos | Part Number | Description | Additional Text | Quantity |
|-----|-------------|-------------------------------|-----------------|----------|
| 1 | 45030000044 | ENGINE CASE CPL. '97 | | 1.00 |
| 3 | 45030039000 | ENGINE CASE GASKET | | 1.00 |
| 4 | 45030023000 | TENSION PIN 14X10X8 | | 2.00 |
| 5 | 0912060404 | AH SCREW DIN0912-M 6X40 A2 | | 2.00 |
| 6 | 0912060453 | AH SCREW DIN0912-M 6X45 | | 3.00 |
| 7 | 0912060503 | AH SCREW DIN0912-M 6X50 | | 5.00 |
| 8 | 0912060553 | AH SCREW DIN0912-M 6X55 | | 2.00 |
| 9 | 45030001000 | * CLUTCH COVER | | 1.00 |
| 10 | 45030025000 | GASKET CLUTCH COVER | | 1.00 |
| 11 | 45030002000 | * IGNITION COVER | | 1.00 |
| 12 | 45030092000 | * RETAINING SPRING | | 2.00 |
| 13 | 45039006000 | * IGNITION COIL CPL. | | 1.00 |
| 14 | 45039005000 | FLYWHEEL | | 1.00 |
| 16 | 45030035800 | * CYL. BASE GASKET | | 1.00 |
| 17 | 45030006500 | CYLINDER HEAD | | 1.00 |
| 18 | 36330036000 | * CYL. HEAD GASKET | | 1.00 |
| 19 | 36330042000 | STUD BOLT M6X112-25/15 | | 4.00 |
| 20 | 45030079000 | HH-NUT M6 36MM HIGH WS=12 | | 4.00 |
| 21 | 0125060003 | WASHER DIN0125-A 6,4 | | 4.00 |
| 22* | 45030050100 | INTAKE FLANGE VM18 PRO JUNIOR | | 1.00 |
| 23* | 45030050900 | INTAKE FLANGE VM20 PRO SENIOR | | 1.00 |
| 24 | 45030091000 | RUBBER GASKET | | 1.00 |
| 25 | 45030095000 | * RUBBER FOR FLYWHEEL | | 1.00 |
| 26 | 45030047000 | * SECURING GUIDE | | 1.00 |
| 27 | 15130020000 | OIL LEVEL CONTR. PLUG PVC M14 | | 1.00 |
| 28 | 15130021000 | SEAL RING 14,2X20X1 | | 1.00 |
| 29 | 0933080103 | HH SCREW DIN0933-M 8X10 | | 1.00 |
| 30 | 45038017000 | SEAL RING 8X14X1 AI | | 1.00 |
| 31* | 45030018500 | CRANKSHAFT STROKE 41,7MM '98 | | 1.00 |

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| 32* | 45030015500 | CON. ROD REPAIR S5GS '98 | 1.00 |
| 33 | 45030034000 | * NEEDLE CAGE 12X15X15 | 1.00 |
| 34 | 45030074000 | * CIRCLIP | 2.00 |
| 35 | 45030007800 A | PISTON CPL. "A" D=39MM | 1.00 |
| 35 | 45030007800 B | * PISTON CPL. "B" D=39MM | 1.00 |
| 35 | 45030007800 C | PISTON CPL. "C" D=39MM | 1.00 |
| 35 | 45030007800 D | * PISTON CPL. "D" D=39MM | 1.00 |
| 36 | 45030030800 | PISTON RINGS CPL. | 1.00 |
| 37 | 0625062031 | BALL BEARING 6203 TN9.C3 | 2.00 |
| 38 | 15130086000 | * RADIAL SEAL RING 17X35X8 | 2.00 |
| 39 | 0888025030 | WOODRUFF KEY DIN6888-2,5X3 | 1.00 |
| 40 | 16030028000 | * HH-NUT M8X14, WS=15 | 1.00 |
| 41 | 45032001500 | CLUTCH HUB 52-Z W.PRIM.15-Z | 1.00 |
| 42 | 45032002000 | INNER CLUTCH HUB | 1.00 |
| 43 | 16032011000 | BUSHING SLEEVE | 2.00 |
| 44 | 45032005500 | * CLUTCH SPRING REINFORCED | 2.00 |
| 45 | 45032008000 | JOINT FOR BLOCKS | 2.00 |
| 46 | 45032045000 | ROLLER 3X13,8 | 4.00 |
| 47 | 16032095000 | * BUSHING 15X18X18 | 1.00 |
| 48 | 45033050000 | STARTING SHAFT | 1.00 |
| 49 | 45033052000 | * KICKST. RATCHET | 1.00 |
| 50 | 45033056000 | SPRING | 1.00 |
| 51 | 45032002544 | CLUTCH HUB CPL. REINFORCED | 1.00 |
| 52 | 16233039000 | STOP SCREW M8 | 1.00 |
| 53 | 16233040000 | RUBBER 10X26X18 | 1.00 |
| 54 | 45039003000 | * GROUND PLATE IGNITION COIL | 1.00 |
| 55 | 45033076000 | * KICKSTARTER RUBBER | 1.00 |
| 56 | 0933070253 | HH SCREW DIN0933-M 7X25 | 1.00 |
| 57 | 45033054000 | * KICKSTARTER SPRING | 1.00 |
| 58 | 45033051000 | KICKSTARTER SPROCKETS | 1.00 |
| 59 | 45033077000 | PLASTIC CAP KICKSTARTER | 1.00 |
| 60 | 0770012020 | O-RING 12X 2 NBR 70 | 1.00 |
| 61 | 45033078000 | * WASHER 8,4X25X0,4 | 1.00 |
| 62 | 45033002000 | COUNTER SHAFT | 1.00 |
| 63 | 0625062027 | BALL BEARING 6202 2RS1 C3 | 2.00 |
| 64 | 15133028000 | * RADIAL SEAL RING 15X24X5 | 1.00 |
| 65 | 45033029800 | * SPROCKET 10-T | 1.00 |
| 66 | 15133031000 | WASHER 12,2X20X1,8 | 1.00 |
| 67 | 45039008000 | RUBBER CAP | 1.00 |
| 68 | 45033022000 | * WASHER 15X22X0,4 | 5.00 |
| 69 | 45030009800 | CYLINDER + PISTON | 1.00 |
| 70 | 36333096000 | CIRCLIP 14X1,2 | 1.00 |
| 71 | 45033023000 | WASHER 16X25X0,5 | 2.00 |
| 72 | 0471160150 | CIRCLIP DIN0471-16X1 | 1.00 |
| 73 | 0125050003 | WASHER DIN0125-A 5,3 | 2.00 |
| 74 | 45030090000 | SCREW M4X10 | 3.00 |
| 75 | 45039093004 | SPARK PLUG BOSCH W 4 AC | 1.00 |
| 76 | 45039090000 | * SPARK PLUG CONNECTOR | 1.00 |
| 77 | 0797050003 | TOOTH LOCK WASH. DIN6797-J 5,3 | 1.00 |
| 78 | 45030046800 | * EXHAUST GASKET | 1.00 |
| 79 | 0912050123 | AH SCREW DIN0912-M 5X12 | 1.00 |

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| 80 | 36330056000 | ANTIVIBRATION RUBBER | | 4.00 |
| 81 | 45033024000 | CIRCLIP 17,5X1,2 | | 1.00 |
| 83 | 15130033000 | * PISTON PIN 8X12X31,4 | | 1.00 |
| 84 | 0912060603 | AH SCREW DIN0921-M 6X60 | | 1.00 |
| 86 | 0912050203 | AH SCREW DIN0912-M 5X20 | | 2.00 |
| 88 | 15133032000 | HH-NUT M12X1,25 6MM HIGH | | 1.00 |
| 89 | 45033070000 | * STARTING LEVER | | 1.00 |
| 90 | 45030051800 | REED VALVE HOUSING S5-GS | | 1.00 |
| 91 | 45030057800 | GASKET MEMBRAN HOUSING | | 1.00 |
| 92 | 16030057000 | STUD BOLT M6X33-11/16 | | 6.00 |
| 93 | 0127060003 | SPRING RING DIN0127-B 6 | | 6.00 |
| 94 | 51010086000 | SELF LOCKING NUT M 6 COPPER | | 2.00 |
| 95 | 0934060003 | Hex. nut DIN 934 M6 | | 4.00 |
| 96* | 0015080163 | HH COLLAR SCREW M 8X16 WS=10 | | 2.00 |
| 97* | 45030054000 | REED VALVE ELEMENT PLASTIC '98 | | 1.00 |
| 98* | 45030049900 | INTAKE FLANGE GASKET D=22,5MM | | 1.00 |
| 99 | 45030099100 | GASKET SET SEAL RINGS | | 1.00 |
| 99 | 45030099800 | * GASKET SET GASKETS | | 1.00 |

* = New part